Move Safer EVERYBODY, EVERYWHERE, ANYTIME

Work permits

Work Clearance Management
RWE Generation





WHAT BRINGS US TO TOP SAFETY PERFORMANCE









A safe workplace – overview of resources











LMRA





Work permit – safety management measures

To guarantee a safe workplace, strict compliance with safety management measures is required to protect our employees, installations, surroundings and the environment.

In SAP WCM, it is possible to model these safety management measures by means of **W**ork **C**learance **M**anagement.

Risico beheersing werkplek (b) - Wie? -20160411 Autoriseren en Inspecteren vrijgever Risico's analyseren analyseren beheersing Maatregelen werkplek activiteiten (3) Aanmaker opdrach

Necessary for <u>creating</u> a safe workplace



Work permits

Work permits serve as a management measure for potential risks related to maintenance work.

It is a document that is used to **authorise the correct people** to carry out **particular work at specified times**.

A work permit lays down these agreements and conditions, so as to prevent misunderstandings whilst the work is being carried out.







Work permits - communication opportunities

The aim of a work permit system is to record the agreements made and measures agreed **and** to create a communication opportunity between:

1) the permit planner and the permit preparer

2) the permit provider and the permit holder(s)





The conversation will focus on the risks of the task/tasks and corresponding management measures.

Work Clearance Management

Work Clearance Management (WCM) enables us to set up a comprehensive approval process of risky maintenance work.

Important principles when composing and issuing permits in WCM

- The four-eyes principle, a minimum of 2 individual people are required to approve 'a step'
- Authorisation principle, only the correct people may approve the isolation measures and their normalisation
- Overview, complex isolation requests are inspected and monitored



Work Clearance Management

The clearance or not of an installation or installation part depends on the safeguarding of the working environment. This happens during what's known as the **Lock-out/Tag-out/Try-out (LoToTo)** process.

These installation parts are cleared on the basis of WCM documents, the isolation lists. The isolation labels are visibly hung on the installation parts, and the locks for preventing to take in operation again.

This makes it transparent when and how an installation/installation part is being maintained or is in test mode and when it can be restarted.



Work permits – objectives

- ✓ Promoting communication between the parties.
- ✓ Identifying hazards and risks in an early stage.
- ✓ Recording risk management measures in writing (SiM forms)
- ✓ Being able to assess isolation requests in advance, in a high-quality manner.
- ✓ Record all additional agreements made in writing.





Work permits - validity

A work permit is valid if it has been (digitally) signed by both the provider and the holder. The permit is handed over to the provider at the end of the working day at all times.

In the event of an extension, the permit must be issued on a daily basis. This extension takes place once the work situation has been reassessed and the permit signed.

In the event of an emergency, all work permits will cease to be valid. The size of the area in which the work permits cease to be valid, during an emergency, is determined by the Team Leader on duty in his role as the leader of the emergency response team.

When is a work permit valid?



Work permits - roles



What roles are important in the WCM work permit process?

- The maintenance coordinator fulfils the role of planner, is responsible for technical preparation work
- The team leader for business operations fulfils the role of permit preparer and/or permit provider, and is responsible for the technical preparation process
- The person responsible for carrying out the work (contractor or own staff) fulfils the role of holder

A work permit - documents

maintenance- order



work permit



This is at all times, at the very least, a combination of a maintenance order and the - signed - work permit.

A maintenance work order at RWE

Kees is responsible for ensuring that the order description is correct. The order has been divided into various tasks that are to be implemented.

The more detailed this task description, the better it will be for establishing the necessary risk management measures afterwards.



Kees **Planner**

Moerdijk		OH-order 21395302 / 0045 Dit is geen werkvergunning			Bladzijde: Datum: Origineel: Aangemaakt: Geprint:	1 / 2 02-okt-201 Swenne Bisschop	
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	Gasturbine installa	itie					
Equipment Bouwgroep							
Locatie							
VeraWePl OH-planningsgr.	MAM2	WTB-2 rotating					
Bedrijfsber.	В	WTB-1 Static Bedrijfsvoerin					
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Werk	0 H	Besturingssleutel	PM04	Bestel N	r.		
Werkplek	MAM2IS10	Isolatie					
VS-datum (Plan)		0:00:00	uur				
Lange tekst var ISOLATIE WZH	n de taak						
foto's te vinden i	n volgende isolatie v n de bijlagen, te wet		asturbine,	conform)

- 1. verwijderen isolatie ter plaatse inspectieluiken van verbrandingskamers 1 en 2 en plaatsen na afloop van inspectie.
- 2. verwijderen van isolatie van eerste mangat uitlaat
- en plaatsen na afloop van inspectie.
- 3. Het verwijderen van isolatie delen voor toegang tot de lagers van verstelkooi.

Werkzaamheden zullen vooraf met uw medewerkers worden doorgesproken alsmede tijdstip van werkzaamheden.

Contactpersoon Essent tijdens uitvoering is de heer Joris Bisschop telefoon: +31654641091 email: joris.bisschop@essent.nl

Verrekening vindt plaats op basis van nacalculatie en met bijgevoegde correct en Compleet ingevulde Essent blauwe weekstaten volgens de afgesproken uurtarieven in Raamovereenkomst:

Voor inzending van factuur dient een pro-forma te worden ingediend bij contactpersoon van Essent.

A maintenance work order at RWE

The header of the maintenance order contains an order number + task number.

A maintenance order describes exactly what tasks are to be carried out,

as well as describing all the tasks.

Two important sections of text can be found on the maintenance order:

- The long maintenance order text.
- The long task text.



Kees is <u>responsible</u> for ensuring that the maintenance order is implemented correctly.

Work permit - Safety measures

The recording of the safety measure (or SIM=Sicherheits Maßnahmen) may consist of:

- An excavation or earthwork permit
- An access permit
- A hot work permit
- A radiation permit
- An occupational safety permit
- An Ex (ATEX) area permit
- A permit for activities with increased risk (TRA)

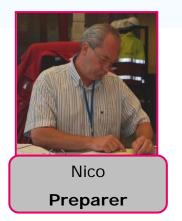


Kees is <u>responsible</u> for ensuring that the necessary SIM measures are prepared in a timely and correct manner on the work permit.

Work permit – assessment and preparation of free circuits

The work permit preparer, who is responsible for the technical work preparation process, including isolation measures, will assess the accuracy of the proposed SIM measures and supplement/correct them if necessary in consultation with the planner.





The work permit preparer will assess the accuracy of the proposed SIM measures and supplement/correct them if necessary in consultation with the planner.

A work permit at RWE

Kees is <u>responsible</u> for ensuring that all technical work management measures are stated.

He may use the occupational safety work permit for this.

Before a work permit is issued, it may be necessary to take preliminary measures. Kees will indicate these as well.



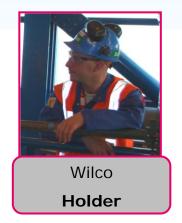
Planner

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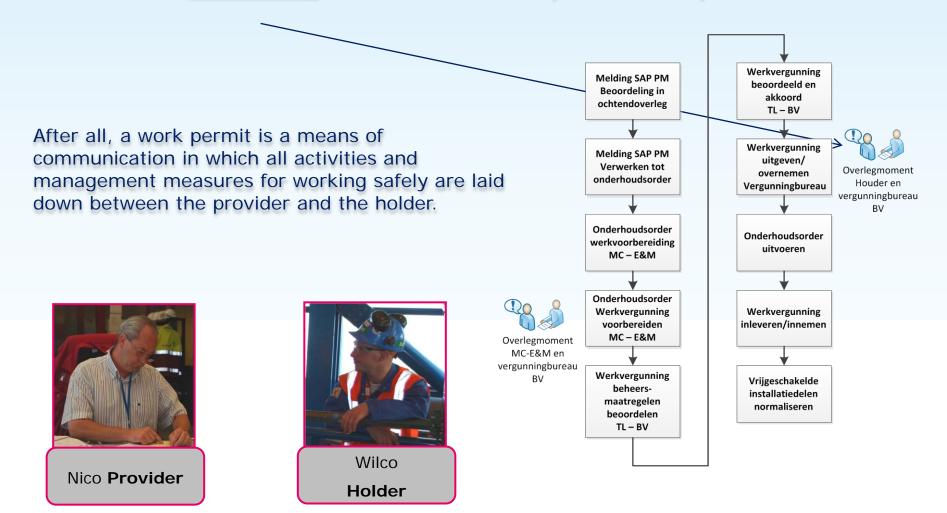
Wilco is <u>responsible</u> for ensuring that the technical work and his necessary preliminary measures are implemented in a timely and correct manner.



Work permit - transfer

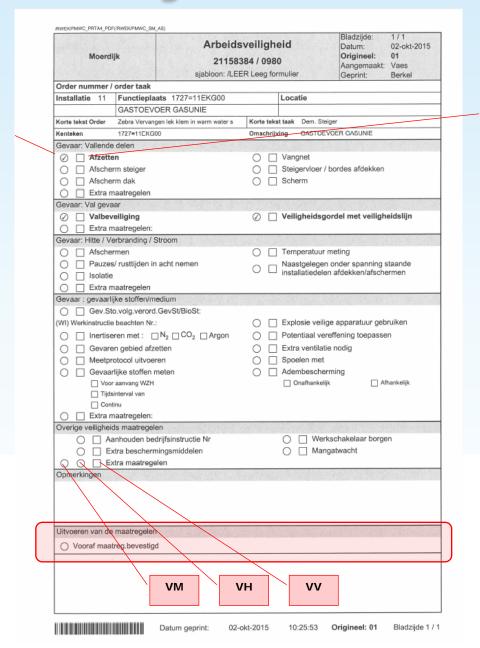
Nico is <u>responsible</u> for discussing with Wilco the activities and measures to be taken, in the work permit.

Without this <u>discussion</u>, Wilco will not accept the work permit.



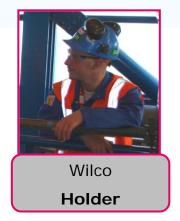
Work permit - management measures

In the event that a control measure must be implemented by the holder, that should be indicated with a 'circle'.



In the event that the control measure must be implemented by the permit provider, that should be indicated with a 'square'.





A work permit - preliminary measures

A preliminary measure can be ticked if the holder or the provider must implement it.

1st circle, VM is present. 2nd circle or square indicates who carries it out and the same person should also confirm it electronically.



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A preliminary measure may be an action that must be completed before the work permit can be issued, such as installation of cordon/fire extinguisher or taking (a) measurement(s)...



A work permit – issue and transfer

Work permit is taken over by Wilco



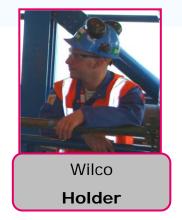
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Wilco accepts the permit electronically by logging on using his F number.

The initial password is his date of birth in the reverse order.

DD.MM.YYYY = YYYYMMDD

The work permit is signed electronically by Wilco



Taking over of work permit and return to SAP

- As a Holder (AvO) with an F number (Fremdfirmen number)
 and password (Kennwort), the work permit can be entered in
 the SAP system at the permit issuing office
- A permit can only be returned or transferred (to another Holder) every working day via the permits office

🖙 Arbeitserlaubnis übe	ernehmen	×
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A work permit – change of holder

A work permit may also be taken over temporarily by another holder.



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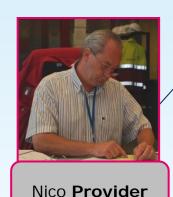
Module: change of permit holder. Wilco hands his work permit in, then the permit is taken over by another holder.

Wilco's name will then be changed to the name of the new holder.

The date and time of signing will then be adjusted accordingly



Work permit - responsibilities



As a provider of work permits, I am <u>responsible</u> for ensuring that work can be carried out safely in and around our installations.

For me, a work permit is a means of communication on which all activities are described plus the technical management measures process implemented by me. I discuss this work permit with the work permit holder before it is issued.



Wilco

Holder

As holder of a work permit, I am <u>responsible</u> for discussing all activities and risks with my colleagues before we set to work.

We also discuss the work technical measures that must be taken in order to carry out the work safely.

I then implement the LMRA at the workplace together with all those concerned.

As Holder (AvO), I can be contacted and am available on site at all times

The work permit and the LMRA must be present at the workplace at all times. In the event of high risk, I will be present at the workplace at all times.